

## Technical News

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**Revision of Information:**

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Issue No.	Issue company	Issue Date (yyyy-mm-dd)	Revised Date (yyyy-mm-dd)
PV22ILME-512	IPS(DI)	2022-10-18	
<b>Subject</b>			
XLR HANDLE UNIT :Proper use and additional processing of RY flexible board			
Model	Destination	Serial number	Color
ILME-FX3		~	
		~	
		~	

### **INFORMATION**

We will show you how to make additional processing when attaching the RY-2006 flexible board to the handle base (Suffix -01).

### **SYMPTOM**

The RY-2006 flexible board cannot be attached to the handle base(Suffix -01).

### **CAUSE**

In the ILME-FX30, which uses HANDLE UNIT in common, it was necessary to change the flexible board shape for GND connection, and at the same time, the handle base was also changed. The RY-2006 board has a structure that cannot be attached to the handle base before the change because the added screw part interferes.

### **REQUIRED PART / TOOL / SOFTWARE**

A5051940A     RY-2006 FLEXIBLE BOARD (SERVICE)

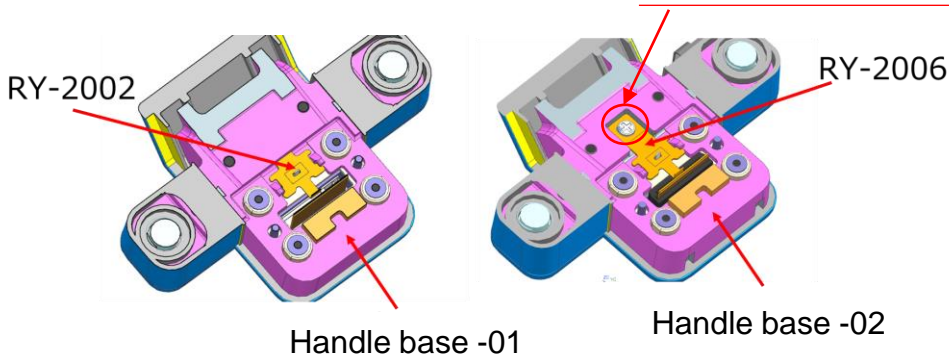
## SOLUTION

When assembling the RY-2006 board to the handle base (Suffix -01), please attach it after additional processing.

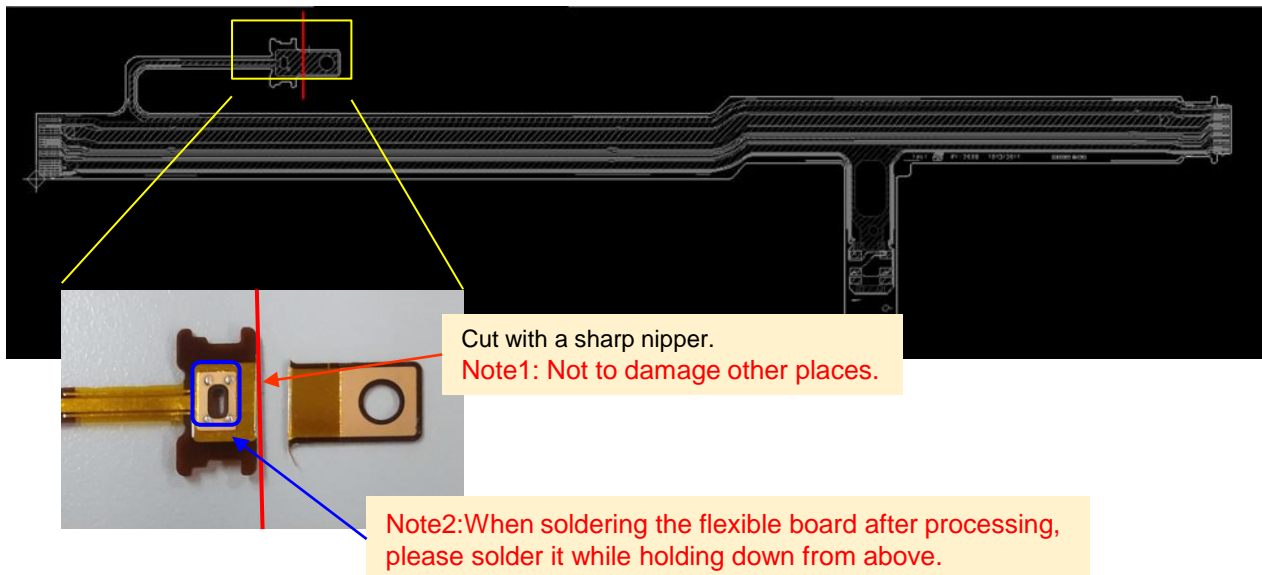
	Handle base(Before) (5-022-230-01)	Handle base (After) (5-022-230-02)
RY-2002 (1-008-433-11)	OK to use	OK to use
RY-2006 (1-013-130-11)	Please do additional processing	OK to use

<Discrimination method>

The RY2006 board and handle base (Suffix-02) have an additional screw fastening point.



<RY2006 board additional processing method>



## REVISION HISTORY

Revision	Qty	Date(yyyy-mm-dd)	Memo
			RELEASE
△			